



PRODUCT INFORMATION

texrite set-rite
Polymer modified, dry-set mortar

TEXRITE SET-RITE is a builders grade, polymer modified dry-set mortar used as a bond coat for setting porcelain tile, ceramic tile, natural marble and stone for service in residential and commercial use. It is used in a mortar bed as thin as 3/32" - 3/16" (3-5 mm) after the tiles have been properly embedded.

- TEXTURE:** Powder, consisting of portland cement and graded sand.
- COLORS:** Gray and white.
- PACKAGING:** 50lb (22.7 kg) bag.

- BASIC USE:**
- > **TEXRITE SET-RITE** may be used for setting absorptive and semi-vitreous tiles in residential or commercial service areas.
 - > It may be used for interior or exterior applications on floors and interior applications on walls.

AREA OF USE:
Suitable backings include properly prepared plumb and true masonry, concrete, cementitious backer units, cured portland cement mortar beds, brick, ceramic tiles, marble and cement based terrazzo. In interior dry area only, use **TEXRITE SET-RITE** over gypsum board.

- BENEFITS:**
- > It is water cleanable, non-flammable, contains zero VOC's and requires no soaking of tiles.
 - > It may be used over waterproofing or crack isolation membranes meeting ANSI A118.10 and A118.12. Any other substrate must be approved in writing by an officer of the manufacturer. Texrite's Acrylic Admix 150 fs mixed with **TEXRITE SET-RITE** in lieu of water for exterior glue plywood floors.

- LIMITATIONS:**
- > **TEXRITE SET-RITE** must not be applied directly to asphalt sheeting, vinyl covered wall board, masonite, lauan plywood, cement asbestos board, metal, glass, plastic or gypsum mortar beds.
 - > Improperly cured or wet plywood, particle board, OSB or strip wood surfaces are not considered suitable substrates.
 - > Apply in temperature range above 40 °F (4 °C). Do not allow mortar to freeze.
 - > Some green or red marbles may warp when installed with setting materials containing water, causing loss of bond and/or damage to the finish. These marbles must be set with Texrite's EPOXYPLUS® TS.
 - > This product is not affected by prolonged water contact but it does not form a waterproof barrier.

APPLICABLE STANDARDS:
Meets and exceeds requirements for dry-set mortars found in ANSI A118.1, ANSI A118.4, A108.5 and A108.11.

INSTALLATION: PREPARATORY WORK
All surfaces must be dry, structurally sound, cured a minimum of 28

days, concrete completely clean and free of frost and in a temperature range above 40 °F (4 °C) and below 90 °F (32 °C) during the initial 72 hours curing of the installation.

TECHNICAL DATA		
*Open time @ 70 °F (21 °C)		20 minutes
*Adjustability @ 70 °F (21 °C)		15 - 20 minutes
*Pot life @ 70 °F (21 °C)		6 hours
Compressive strength (psi)		
ASTM C-109	2500	> 2800
Shear bond (psi) ANSI A118.4		
Non-vitreous tile 7 days	300 minimum	> 304
28 days	300 minimum	> 315
Vitreous (paver) 7 days	200 minimum	> 220
28 days	200 minimum	> 240

CEMENTITIOUS SUBSTRATES
Area must be clean and dry. Remove all efflorescence, grease, oil, dirt, dust, paint, sealers, curing compounds, asphalt, cut back residue, old adhesives and other foreign matter. Failure to remove these items causes bond loss and void product warranty. Roughen smooth steel troweled concrete. Remove foreign matter and/or roughen surface by mechanical scarified or shot-blasting to prepare surface. Dampen porous surfaces with clean water before installing the mortar and leave no puddles or remaining water on surface for best conditions. Substrate deflection shall not exceed 1/360 that of the span.

NON-CEMENTITIOUS SUBSTRATES
All non conforming surfaces such as strip wood, old plaster, water resistant gypsum board or painted surfaces can be covered with a



cleavage membrane topped with a 3/8" to 3/4" (10-20 mm) reinforced mortar bed for walls and a 1 1/4" (32 mm) reinforced mortar bed for floors. After a minimum of 20 hours, the dry-set mortar may be applied to the mortar bed.

TILE OVER TILE AND OTHER SURFACES

It is absolutely essential that the existing unglazed tile and other surfaces be well bonded. The surfaces must be prepared in accordance with the requirements for cementitious surfaces. It is also necessary to abrade the surface to assure proper bonding. Other surfaces include cement based terrazzo, brick, marble and stone. Remove all waxes, sealers and coatings that would interfere with the bond.

EXPANSION JOINTS

Install expansion joints around all perimeters or restraining surfaces where possible to allow for expansion movement. Never bridge an expansion, contraction or construction joint. Add additional joints for large areas and areas subject to the sunlight, heat/cold temperatures in accordance with local building codes. See EJ171 in TCNA Handbook for detailed specifications. Remove all thinset mortar, grout and debris from joints before backer rod and sealant are placed.

MIXING

Add cool, drinkable water and dry powder **TEXRITE SET-RITE** in a clean container. Stir by hand tool or low RPM (less than 300) drill mixer into a lump-free, mortar paste consistency. Drill mixer paddle or wand should be "open-loop" design to not add air or weaken the mortar. Mortar should be very soft paste mixture that does not slump, slide or flow from container. Allow freshly mixed mortar to slake (wait) for 15 minutes, then re-stir into a paste to get maximum working and spreading time. Do not add any additional water after this point. Stir mortar occasionally to prevent firm set of mortar. If a mortar sets firm in container discard it and re-mix a new batch. Mix approximately 5 1/2" quarts (5.2 liters) per 50 lb (22.7 kg) bag. **TEXRITE SET-RITE** must be mixed with Texrite's Latex Bond Admix 150 or Acrylic Admix 150 fs in lieu of water for all exterior application or bonding porcelain tile and other low absorption tiles.

APPLICATION

Apply the wet mortar to the bond surface with flat-side of trowel in a scraping or scratching motion to drive the wet mortar into the surface. Then take additional mortar with the notched-side of trowel to form and comb the ridges. Trowel the mortar ridges in one straight direction helps to prevent hollow tiles and maximized bond contact. Tiles with deep patterns, high lugs or on those with irregular texture on the back surface may require "back buttering" to ensure 100% coverage of back of tiles. Proper method of bonding of tiles requires embedding, pressing and sliding tiles perpendicular to wet mortar ridges to have a nominal mortar thickness of 3/32 - 3/16" (3-5 mm) and 100% coverage. During the setting of tile, it is advisable to occasionally remove a tile to be sure mortar has not skinned over and sufficient transfer is being made. Do not adjust tiles in mortar after they have been set past 10-15 minutes. Do not abut tile to perimeter walls or restraining surfaces. Leave a minimum spacing of 1/4" (6 mm), void of any setting material or tile, to allow for expansion. Fill the 1/4" (6 mm) spacing with caulk or sealant if exposed. NOTE: As a practical test, it is recommended that three or more separate twelve inch square areas of tile be bonded to the properly prepared surface with the actual tile and bonding materials that will be used on the finished installation. These should be allowed to cure for 3-7 days and then removed with a hammer and chisel. At this point, one can determine if adequate bond has been obtained or if a problem exists.

TROWEL RECOMMENDATION

Smaller tiles will use smaller notches trowels and larger tiles will require larger notched trowel suitable for providing a minimum 3/32" - 3/16" (3-5 mm) bed thickness after embedding the tile.

CLEANING:

Water is all that is needed to remove uncured product.

COVERAGE:

A 50 lb (22.7 kg) bag using a square-notched trowel covers:

1/4" X 1/4" = 77 sq ft

1/4" X 3/8" = 66 sq ft

1/2" X 1/2" = 40 sq ft

CURING AND GROUTING:

A minimum cure is obtained in 12-24 hours depending on ambient temperatures. Normal grouting should be done 48 hours later.

STORAGE LIFE:

One year if kept dry in sealed bag.

SAFETY - CAUTION: May cause eye, skin or lung injury. Contains free silica. Prolonged exposure to dust may cause delayed lung disease (silicosis). Eliminate exposure to dust. Use NIOSH approved mask for silica dust. Contains portland cement. If any cement or cement mixtures get into eye, flush immediately and repeatedly with water and consult a physician promptly. Freshly mixed cement, mortar, concrete or grout may cause skin injury. Avoid contact with skin where possible and wash exposed skin areas promptly with water.

KEEP OUT OF REACH OF CHILDREN

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